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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/737,113	12/16/2003	Robert E. Briley	17006-14	5494
7590 01/10/2006			EXAMINER	
James W. Paul Esq.			KRUER, KEVIN R	
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Howard Hughes Center, Tenth Floor			ART UNIT	PAPER NUMBER
6060 Center Drive			1773	
Los Angeles, (CA 90045			

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)		
Office Action Summary		10/737,113	BRILEY, ROBERT E.		
		Examiner	Art Unit		
		Kevin R. Kruer	1773		
	The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply				
THE MA - Extensior after SIX - If the peri - If NO peri - Failure to Any reply	TENED STATUTORY PERIOD FOR REPLY ILING DATE OF THIS COMMUNICATION. as of time may be available under the provisions of 37 CFR 1.13 (6) MONTHS from the mailing date of this communication. od for reply specified above is less than thirty (30) days, a reply ind for reply is specified above, the maximum statutory period we reply within the set or extended period for reply will, by statute, received by the Office later than three months after the mailing atent term adjustment. See 37 CFR 1.704(b).	i6(a). In no event, however, may a reply be tim within the statutory minimum of thirty (30) days fill apply and will expire SIX (6) MONTHS from to cause the application to become ABANDONED	ely filed will be considered timely. the mailing date of this communication. 35 U.S.C. § 133).		
Status					
2a)⊠ Th 3)⊡ Sir	esponsive to communication(s) filed on <u>14 Octoors</u> is action is FINAL . 2b) This note this application is in condition for allowant assed in accordance with the practice under Expression Expression is the practice of the condition for allowant is accordance with the practice under Expression is accordance.	action is non-final.			
Disposition	of Claims				
4a) 5)□ Cla 6)⊠ Cla 7)□ Cla	aim(s) 1-6,8-13,15,16,18 and 19 is/are pending Of the above claim(s) is/are withdraw aim(s) is/are allowed. aim(s) 1-6,8-13,15,16,18 and 19 is/are rejected aim(s) is/are objected to. aim(s) are subject to restriction and/or	rn from consideration.			
Application	Papers				
10)⊠ The Ap Re	e specification is objected to by the Examiner of drawing(s) filed on <u>26 April 2004</u> is/are: a) plicant may not request that any objection to the deplacement drawing sheet(s) including the correction of the order of the contraction of the c	☑ accepted or b)☐ objected to b Irawing(s) be held in abeyance. See on is required if the drawing(s) is obje	37 CFR 1.85(a). ected to. See 37 CFR 1.121(d).		
Priority und	er 35 U.S.C. § 119				
12) Ack a) Ack 1.[2.[3.[cnowledgment is made of a claim for foreign All b) Some * c) None of: Certified copies of the priority documents Certified copies of the priority documents	have been received. have been received in Application ty documents have been received (PCT Rule 17.2(a)).	on No d in this National Stage		
Attachment(s) 1) Notice of	References Cited (PTO-892)	4) 🔲 Interview Summary (DTO 412)		
2) Notice of 3) Information	Draftsperson's Patent Drawing Review (PTO-948) on Disclosure Statement(s) (PTO-1449 or PTO/SB/08) (s)/Mail Date	4) Interview Summary (Paper No(s)/Mail Dat 5) Notice of Informal Pa 6) Other:	e		

U.S. Patent and Trademark Office PTOL-326 (Rev. 1-04)

DETAILED ACTION

Claim Rejections - 35 USC § 112

1. The rejection of claims under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention for having insufficient antecedent basis for the phrase "corrosion inhibitor" has been overcome.

Double Patenting

2. The objection to claim 6 has been overcome by amendment.

Claim Rejections - 35 USC § 103

- 3. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.
- 4. Claims 8-13 are rejected under 35 U.S.C. 103(a) as being unpatentable over Keener (US 6,403,230) in view of Kishikawa et al (2002/0029826) for reasons of record.

Keener teaches a method of masking an aluminum fastener prepared by providing an aluminum alloy article precursor that is not in its final heat treated state and providing a curable organic coating thereon (abstract). The fastener may be a rivet (col 4, line 31). With regard to the newly added "heat treated" limitations, Keener teaches the rivet may be heat-treated to increase it shear strength after solution treating/annealing, but prior to the other processing steps (col 4, lines 55+). The fastener is optionally chemically etched, grit blasted or other-wise processed to roughen its surface and thereafter anodized in chromic acid solution (col 5, lines 48+). The curable coating may comprise a phenolic resin, strontium chromate, and a solvent such

Art Unit: 1773

as ethanol, toluene, or methyl ethyl ketone (col 6, lines 42+). The rivet is used to rivet two workpieces together (Fig 7) while the coating seals the rivet (col 8, lines 9+).

Keener does not explicitly teach the coating should be cured under the claimed conditions. However, Keener teaches that the rivet and the applied coating may be heated together to a suitable temperature in order to achieve heat aging and curing in a single step (col 7, lines 19+). The temperature and time of said step is selected to be that required to achieve the desired properties. Thus, it would have been obvious to one of ordinary skill in the art at the time the invention was made to vary the time and temperature at which the coating was cured. The motivation for doing so would have been to obtain a rivet with the desired properties.

Keener teaches that the coating provides the rivet with corrosion protection (col 1, lines 49+), but does not teach the claimed thickness of said coating. However, it is known in the art that corrosion protection is proportional to coating thickness.

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to vary the coating thickness of the organic coating. The motivation for doing so would have been to optimize corrosion resistance.

Keener does not teach that the coating should contain polyvinyl butyral.

However, Kishikawa teaches a surface-treated metal comprising a corrosion inhibitor and a binder, wherein the binder comprises a mixture of polyvinyl butyral with another resin compatible with the butyral resin (abstract), such a phenol (0024). The butyral is very soft and flexible and adapts without difficulty to the changing shape of the metal (000027). Therefore, it would have been obvious to one of ordinary skill in the art at the

Art Unit: 1773

time the invention was made to add polyvinyl butyral to the phenolic coating taught in Keener. The motivation for doing so would have been that the polyvinyl butyral would allow the coating to adapt without difficulty to the changing shape of the rivet.

5. Claims 1-6 15, 16, 18, and 19 are rejected under 35 U.S.C. 103(a) as being unpatentable over Keener (US 6,403,230) in view of Kishikawa et al (2002/0029826), as applied to claims 8-13 above, and further in view of Nonweiler et al (US 5,610,215) and Kaneko et al (US 4,421,789) for reasons of record.

Keener in view of Kishikawa is relied upon as above. Specifically, Keener teaches that the rivet may be grit blasted, but does not teach that the rivet may be grit blasted with aluminum oxide. However, Nonweiler teaches that aluminum oxide is known in the art to be useful for girt blasting aluminum substrates (col 7, lines 7+). Thus, it would have been obvious to one of ordinary skill in the art at the time the invention was made to utilized aluminum oxide to grit blast the rivet taught in Keener. The motivation for doing so would have been that such a process is known in the art.

Keener also does not teach that the coating should be washed with chromic acid and a fluorine compound. However, Kaneko teaches a method of improving the corrosion resistance of an aluminum substrate by subjecting said substrate to a chromating treatment (col 2, lines 34+). Such treatments involve washing the substrate with a solution containing chromic acid and fluorides. Thus, it would have been obvious to one of ordinary skill in the art at the time the invention was made to chromate the surface of the rivet taught in Keener with a solution comprising chromic acid and a

Art Unit: 1773

fluorine compound. The motivation for doing so would have been to improve its corrosion resistance.

Response to Arguments

Applicant's arguments filed October 14, 2005 have been fully considered but they are not persuasive.

Applicant argues the rivet of Keener discloses coating an aluminum alloy article that has not been heat-treated. The examiner respectfully disagrees. Keener teaches the rivet may be heat treated prior to coating (col 4, lines 55+) and does not teach away from such a process at column 1, lines 59-64 as argued by Applicant.

Applicant argues Kishikawa and Nonweiler fail to teach coating a heat-treated rivet. The examiner notes said references are not relied upon for such a teaching. Contrary to applicant's conclusion that Keener does not teach such a heat treating step prior to applying the coating, Keener teaches the rivet may be heat treated prior to further processing (col 4, lines 55+).

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kevin R. Kruer whose telephone number is 571-272-1510. The examiner can normally be reached on Monday-Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Carol Chaney can be reached on 571-272-1284. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Art Unit: 1773

Page 6

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Kevin R. Kruer

Hen R Krun

Patent Examiner-Art Unit 1773